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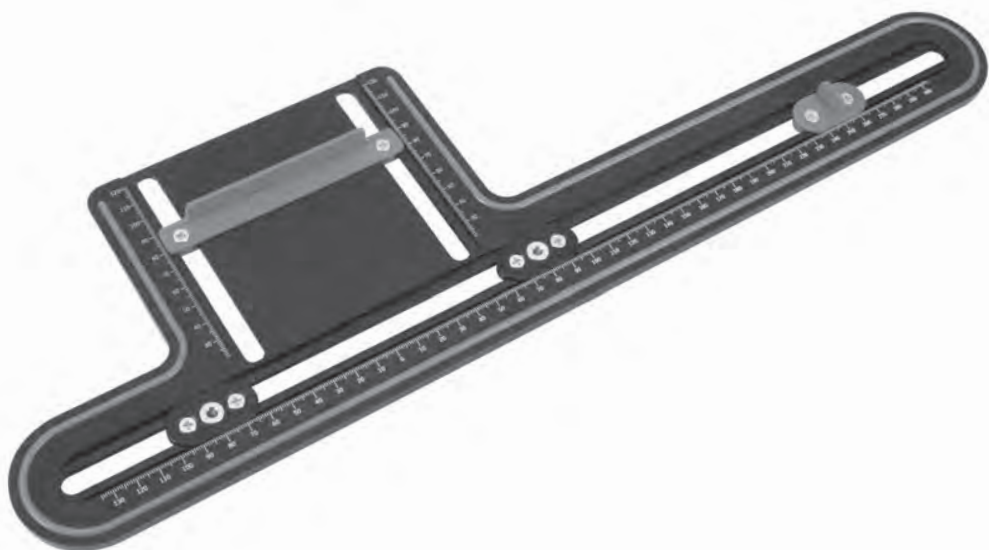


Fig. 1

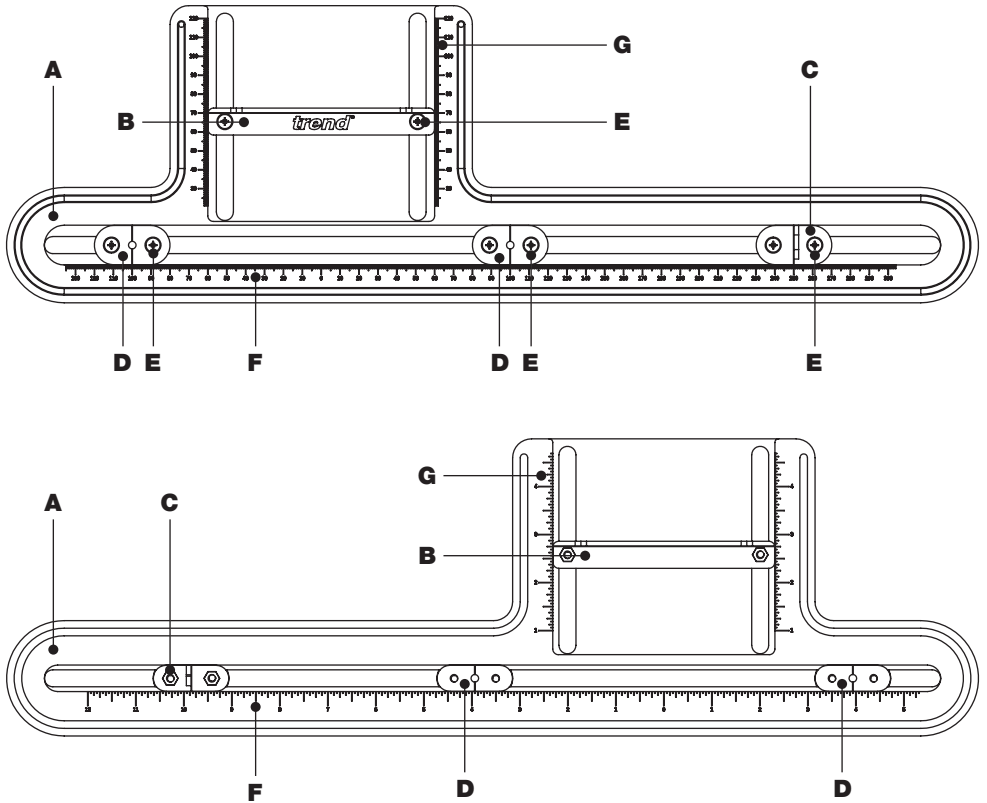


Fig. 2

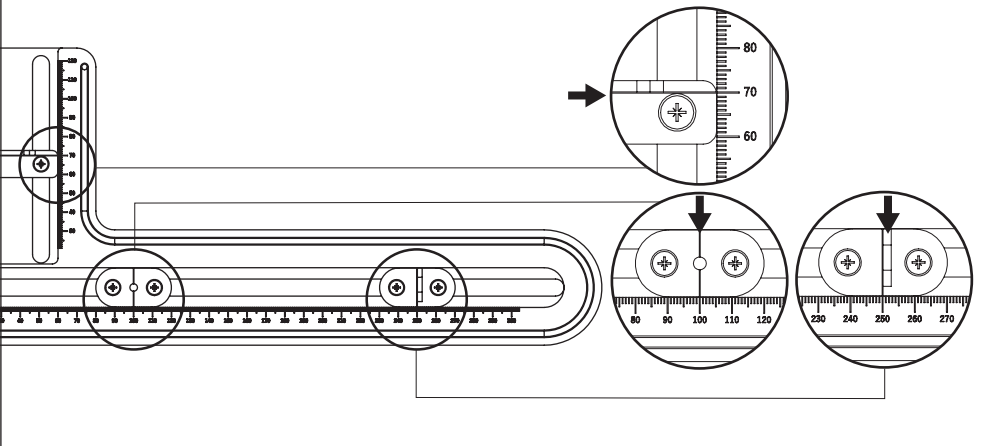


Fig. 3

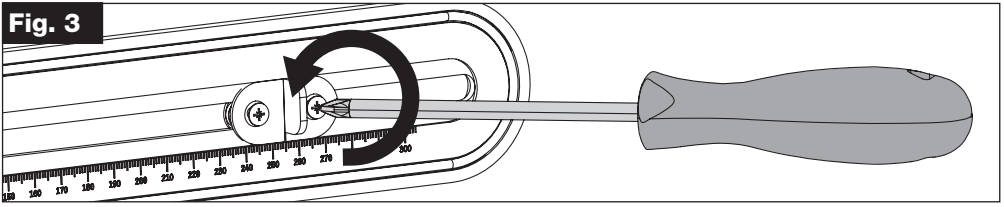


Fig. 4

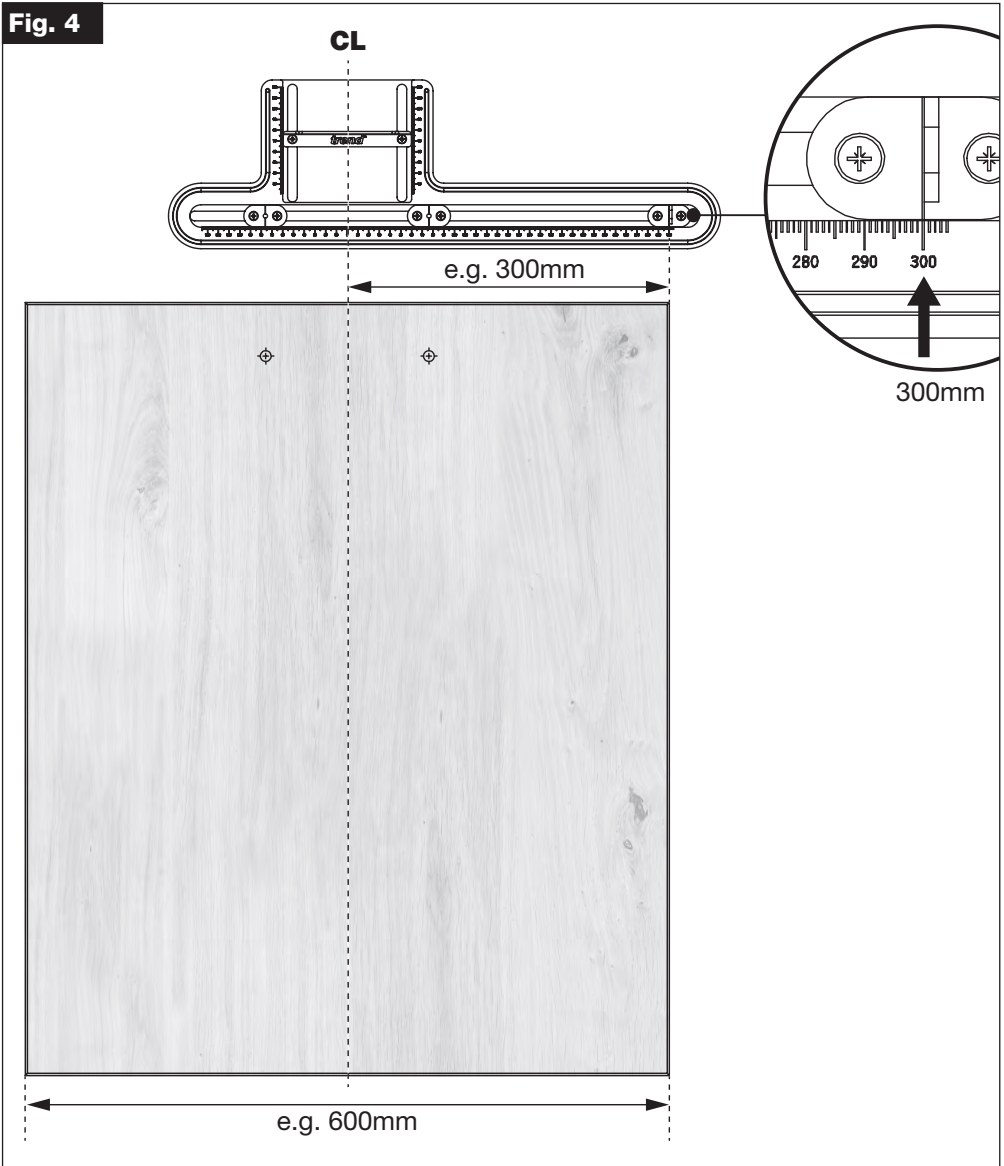


Fig. 5

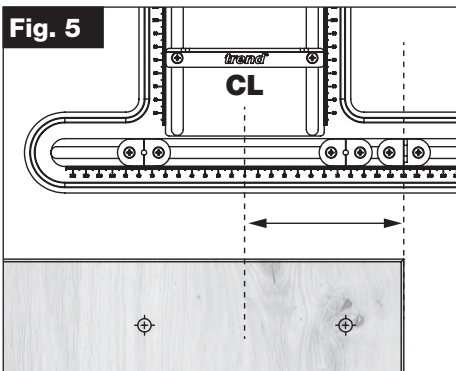


Fig. 6

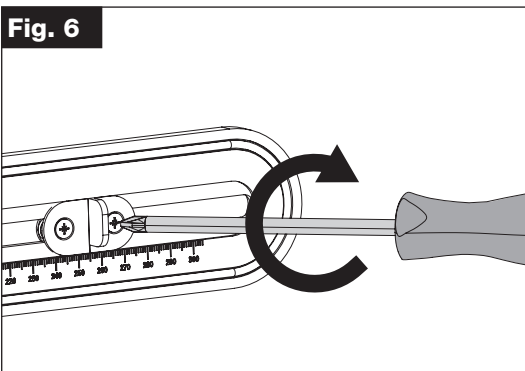


Fig. 7

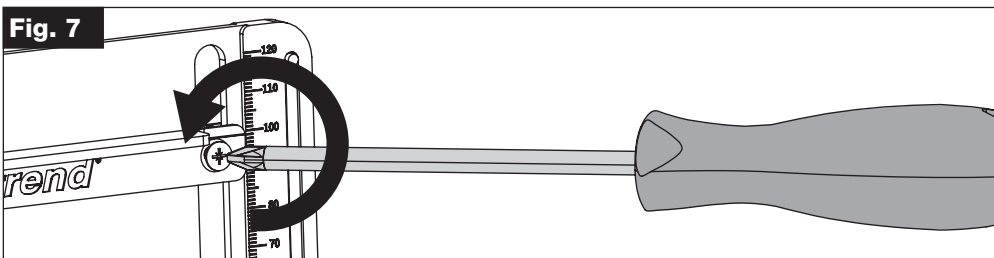


Fig. 8

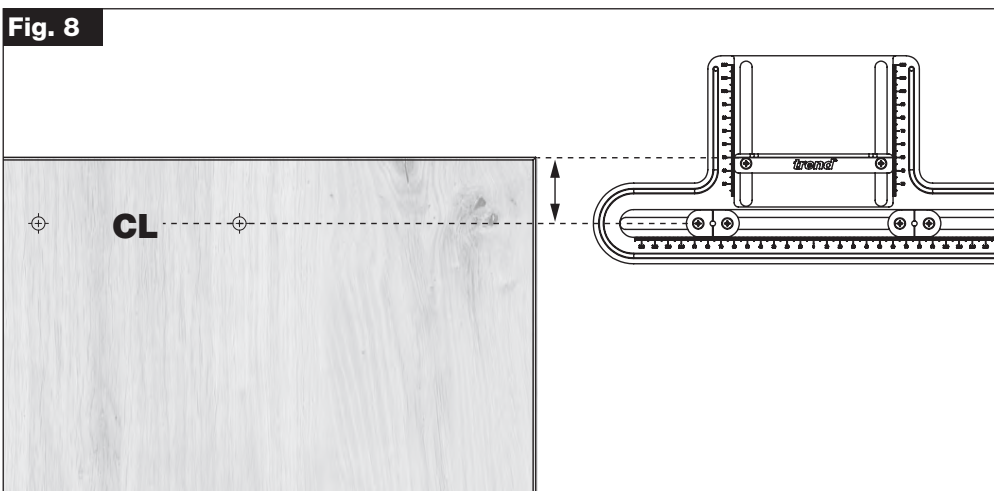


Fig. 9

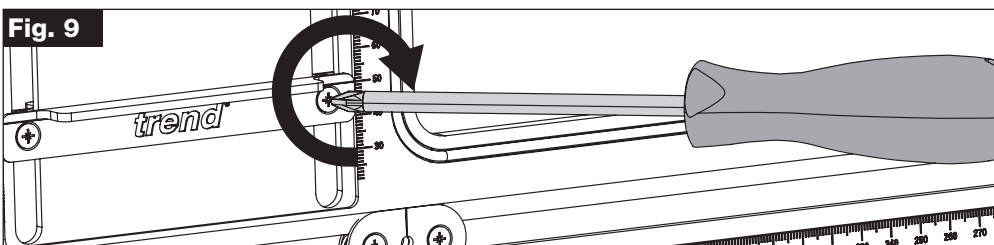


Fig. 10

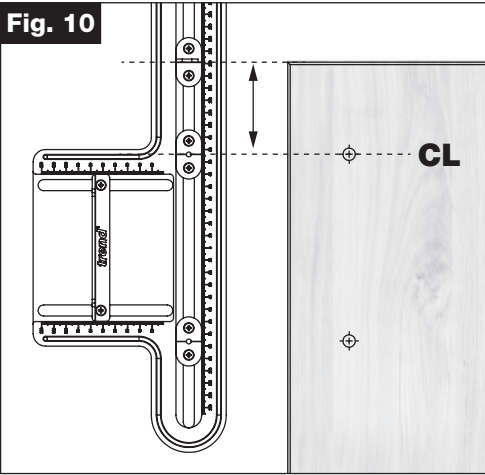


Fig. 11

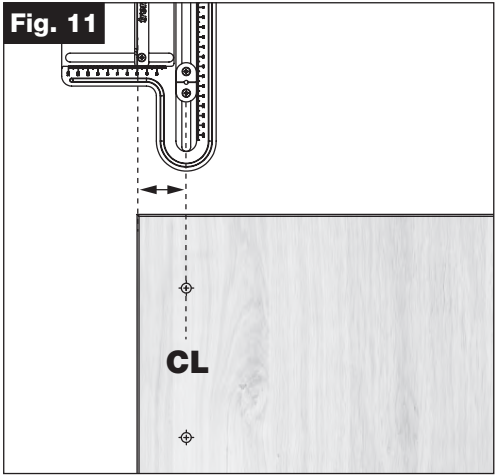


Fig. 12

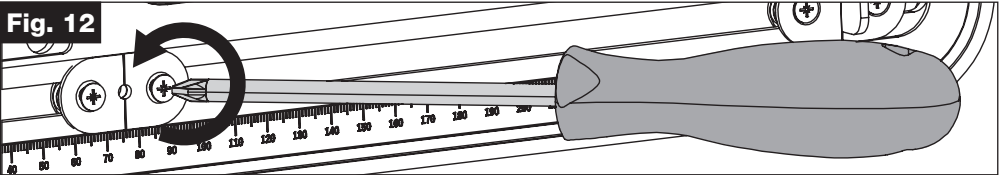


Fig. 13a

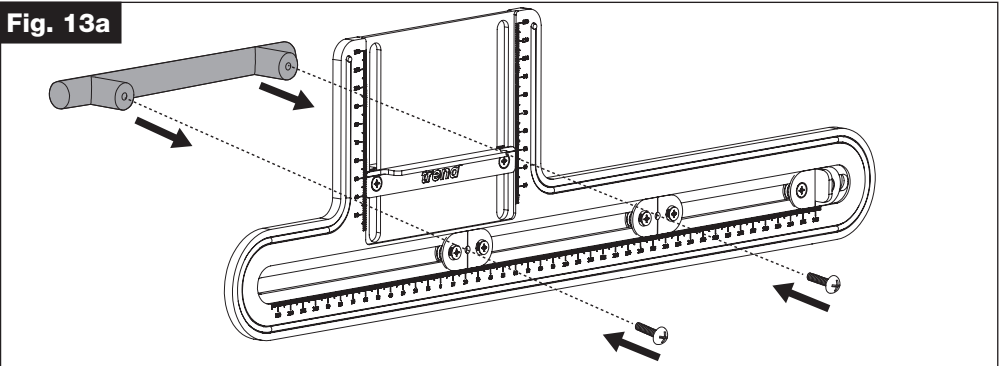


Fig. 13b

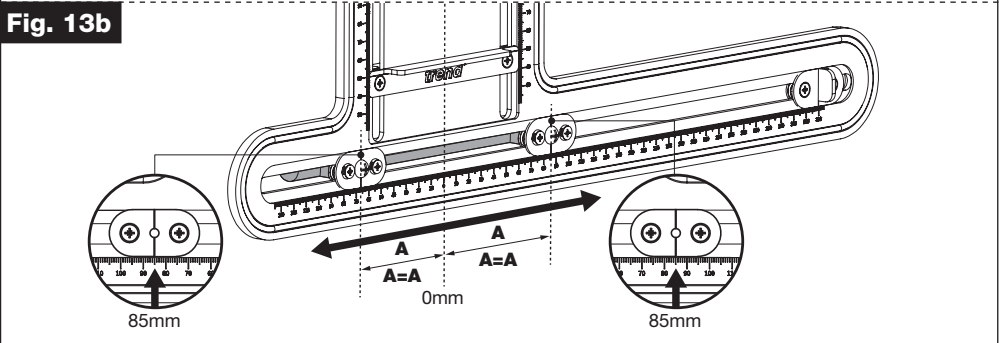


Fig. 13c

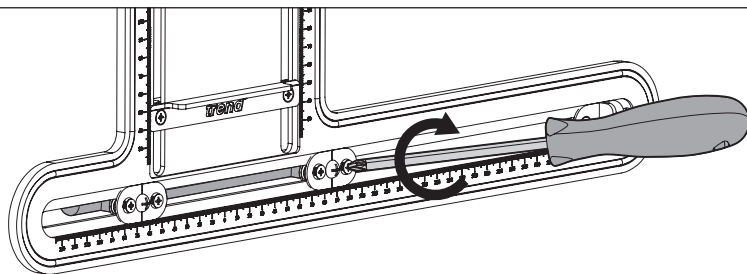


Fig. 14a

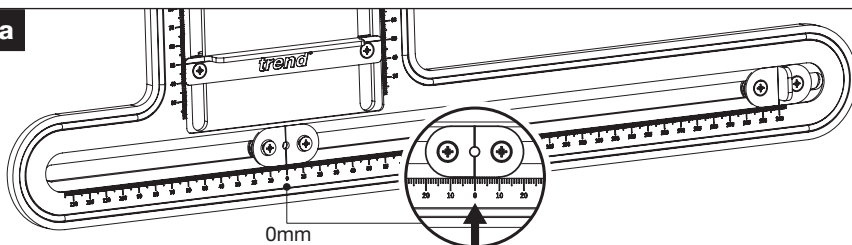


Fig. 14b

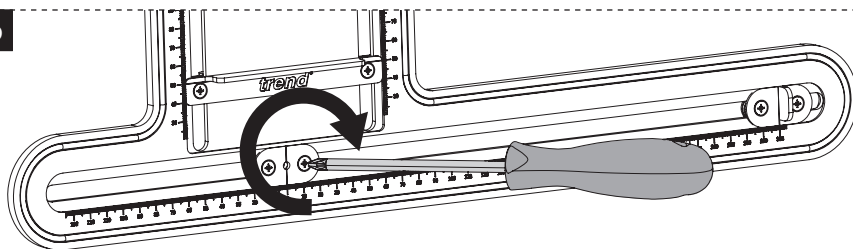


Fig. 15

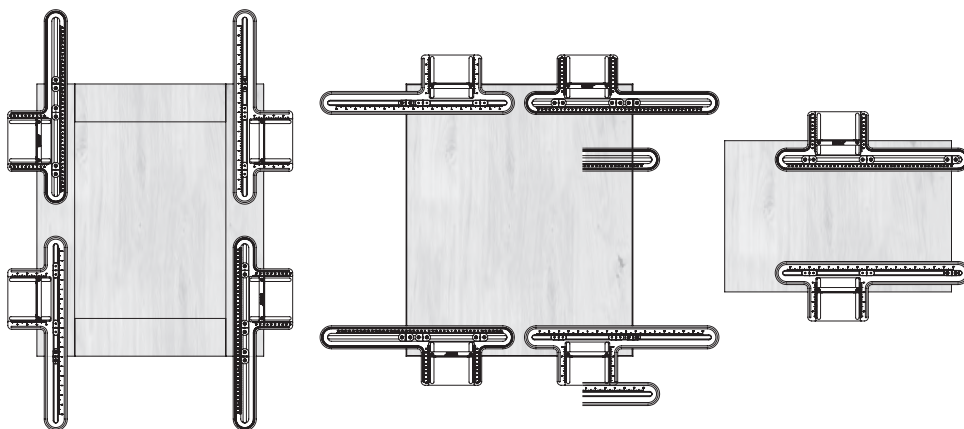


Fig. 16

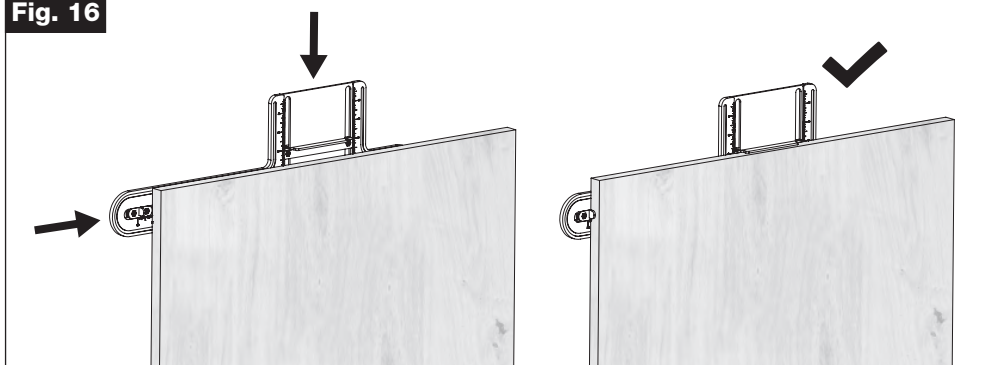


Fig. 17

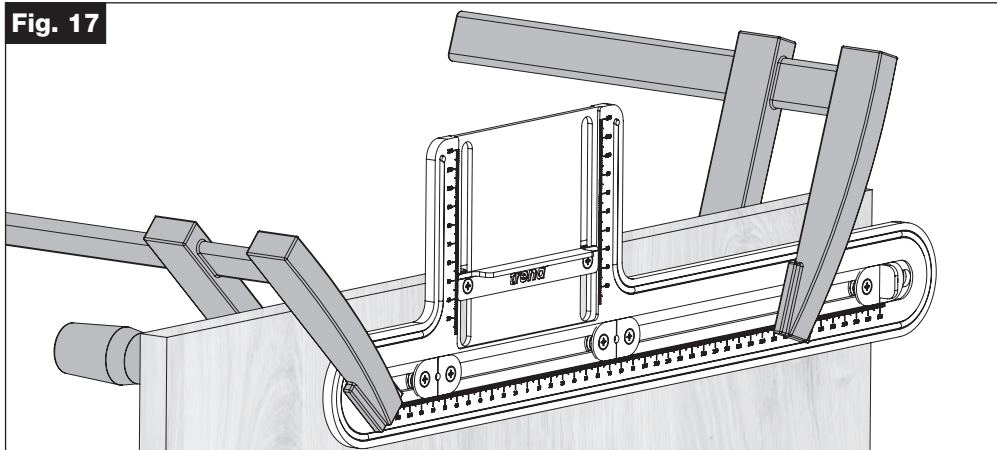
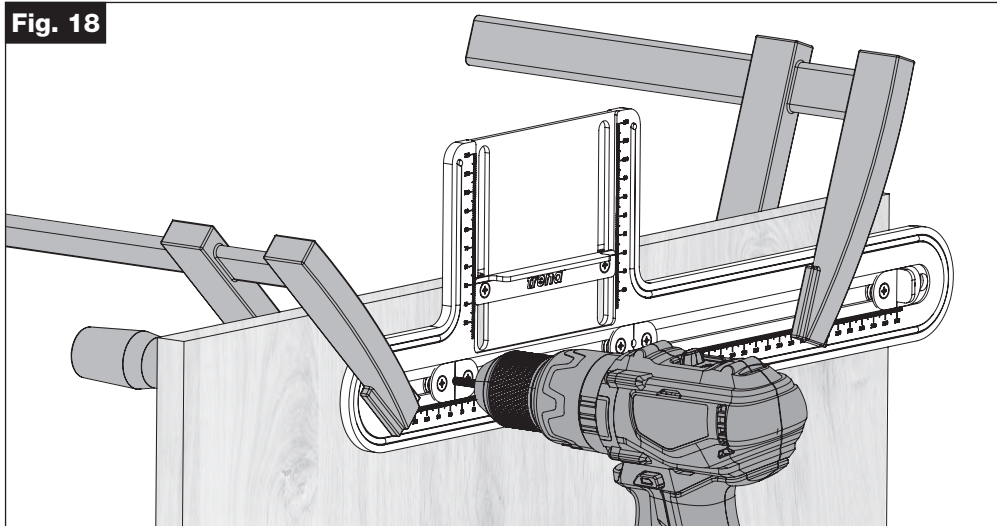


Fig. 18



Thank you for purchasing this Trend product, we hope you enjoy many years of creative and productive use.

TECHNICAL DATA

Jig thickness	6mm
Min. Height Inset	25mm
Max. Height Inset	120mm
Max. Door Width	600mm – 2 holes 730mm – 1 hole
Drill Guide Diameter	4mm

INTENDED USE

This Jig is to be used to drill 4mm holes in door and drawer fronts to aid the installation of handles and knobs.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE

The following symbols are used throughout this manual:



Refer to the instruction manual of your power tool.



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions in this manual.

This template must not be put into service until it has been established that the power tool to be used with this template is in compliance with the latest local relevant safety standards (identified by the marking on the power tool).

SAFETY

Please read and understand the safety points in these instructions as well as your power tool instructions



Follow your drill manufacturer's instructions and safety guidelines.



Always wear eye protection.



The drill bit is sharp. Wear gloves when handling an unprotected bit.



Use two clamps to secure the jig to the workpiece. Do not attempt to hold it in place by hand.



Keep body and hands away from sharp and moving parts.

Safety Points

1. Disconnect power tool attachment from power supply when not in use, before servicing,

when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position and cutter has stopped rotating.

2. Read and understand instructions supplied with power tool, attachment and cutter.
3. Current and complaint personal protective equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected. Only use tools in compliance with the latest local relevant safety standards. Ensure cutting tool is suitable for application.
5. Do not switch power tool on with the cutter touching the workpiece.
6. Trial cuts should be made in waste material before starting any project.
7. Repair of tools is only allowed according to tool manufacturers instructions.
8. Do not take deep cuts in one pass, take shallow passes to reduce the side load applied to the cutter.
9. User must be competent in using woodworking equipment before using our products. Dress properly, no loose clothing/jewellery, wear protective hair covering for long hair.
10. Consider working environment before using tools. Ensure working position is comfortable and component is clamped securely. Keep proper footing and balance at all times. Check work area for obstructions. Keep control of power tool at all times.
11. Please keep children, pets and visitors away from tools and work area.
12. All tools have a residual risk so must therefore be handled with caution.
13. Only use Trend original spare parts and accessories.
14. If you require further safety advice, technical information, or spare parts, please call Trend Technical Support or visit www.trend-uk.com


ITEMS REQUIRED

- Drill Driver
- 4mm Drill Bit* (type according to cabinetry door material)
- PH2 Screwdriver
- Door handle* (required for jig setup when drilling 2 holes)
- Non-marring Clamps x2

ITEMS ENCLOSED & DESCRIPTION OF PARTS (Fig. 1)

- A. Jig Body
- B. Long Guide
- C. Short Guide
- D. Drill Guide
- E. M4 Machine Screws
- F. Short Guide Measurement Scale
- G. Long Guide Measurement Scale

GENERAL NOTES

 **WARNING:** Always use a manual screwdriver when adjusting this jig and installing door/drawer hardware. A powered drill or impact driver must not be used to adjust this jig or install door/drawer hardware.

- The Short Guide should be positioned relative to 0mm/0" on the Short Guide Measurement Scales.
- The Drilling Guide hole centres are relative to 0mm/0" on the Long Guide Measurement Scales.
- Always ensure that the Long Guide scribe line is positioned correctly on both the left and right side before tightening.
- The Short Guide, Long Guide and Drill Guides all have inbuilt scribe lines to ensure accurate positioning to the Measurement Scales (Fig. 2).
- This product is reversible. Either the Metric or Imperial Measurement Scales can be used to adjust the jig, before using the jig on either left or right hung doors.

GUIDE SETUP: HORIZONTAL USE

Short Guide

- Loosen the Short Guide M4 Machine Screws to allow the Short Guide to slide freely (Fig. 3).

Central (e.g. Drawers, Dishwashers, Top-Hinged Overhead Cupboards):

- Measure and halve the door/drawer width, and move the Short Guide to this position on the Short Guide Measurement Scale (Fig. 4).

Offset (e.g. Doors):

- Calculate the required centre line of the handle/knob relative to the correct door/drawer edge, and move the Short Guide accordingly (Fig. 5).
- Tighten the Short Guide M4 Machine Screws (Fig. 6).

Long Guide

- Loosen the Long Guide M4 Machine Screws to allow the Long Guide to slide freely (Fig. 7).

- Calculate the required hole position of the handle/knob relative to the top/bottom of the door/drawer, and move the Long Guide accordingly (Fig. 8).
- Tighten the Long Guide M4 Machine Screws (Fig. 9).

GUIDE SETUP: VERTICAL USE

Short Guide

- Loosen the Short Guide M4 Machine Screws to allow the Short Guide to slide freely (Fig. 3).
- Calculate the required hole position of the handle/knob relative to the top/bottom of the door/drawer edge, and move the Short Guide accordingly (Fig. 10).
- Once positioned, tighten the Short Guide M4 Machine Screws (Fig. 6).

Long Guide

- Loosen the Long Guide M4 Machine Screws to allow the Long Guide to slide freely (Fig. 7).
- Calculate the required hole position of the handle/knob relative to the edge of the door/drawer, and position the Long Guide accordingly (Fig. 11).
- Once positioned, tighten the Long Guide M4 Machine Screws (Fig. 9).

DRILL GUIDE SETUP: HORIZONTAL AND VERTICAL USE

- Loosen the Drill Guide M4 Machine Screws to allow the Drill Guides to slide freely (Fig. 12).

For Handles (2 Holes):


- Loosely attach a handle to the Drill Guides using suitable handle screws (Fig. 13a).
- Move the handle centrally about the 0mm/0" position, ensuring that the Drill Guides are equidistant from the 0mm/0" position (Fig. 13b).
- Tighten the Drill Guide M4 Machine Screws (Fig. 13c).

For Knobs (1 Hole):

- Move one Drill Guide to the 0mm/0" position (Fig. 14a).
- Tighten the Drill Guide M4 Machine Screws (Fig. 14b).

OPERATION



 **WARNING:** laminated materials may chip and/or delaminate if drilled aggressively or with an unsuitable drill bit.

 **WARNING:** to minimise the possibility of visible damage to door/drawer fronts, always drill from the front of the door/drawer to the back.



WARNING: a speck block should be used to minimise breakout damage in laminated materials.



WARNING: do not overtighten clamps.

- Place the jig against the door/drawer in the desired orientation (**Fig. 15**) – 10x options
- Ensure the Short and Long Guides are in full contact with the door/drawer edges (**Fig. 16**).
- Clamp the jig to the door/drawer in 2 places away from the drilling area, using non-marring clamps (**Fig. 17**).
- Drill through the Drill Guide(s) taking care to ensure that the drill chuck does not strike the jig (**Fig. 18**).
- Remove clamps taking care to ensure the jig does not fall.
- Attach handle using suitable handle screws.

ENVIRONMENTAL PROTECTION



Recycle raw materials instead of disposing as waste. Packaging should be sorted for environmental-friendly recycling.

The product and its accessories at the end of its life should be sorted for environmental-friendly recycling

WARRANTY

This unit carries a manufacturer's warranty in accordance with the conditions on our website **www.trend-uk.com**