



CURV/8X500

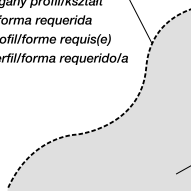
CURV/8X1000

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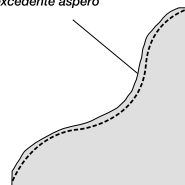
Fig. 1

- 1.** **EN** Profile/shape required
DE Profil / Form erforderlich
FR Profil / forme requis
NL Profiel / vorm vereist
SE Profil / form krävs
IT Profilo/forma richiesta
PL Wymagany profil/kształt
ES Perfil/forma requerida
FR/CA Profil/forme requis(e)
ES/LA Perfil/forma requerido/a

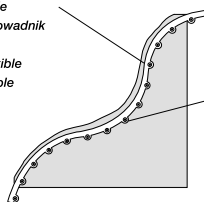


- EN** Template material
DE Vorlagenmaterial
FR Matériel de modèle
NL Sjabloon materiaal
SE Mallmaterial
IT Materiale del modello
PL Materiał szablonu
ES Material de la plantilla
FR/CA Matériau du gabarit
ES/LA Material del patrón/plantilla

- 2.** **EN** Rough cut oversize
DE Grob geschnittenes Übermaß
FR Coupe grossière oversize
NL Ruw gesneden oversized
SE Grov snitt i överkant
IT Taglio grezzo sovradimensionato
PL Gruby cięcie większe niż wymagane
ES Corte áspero en exceso
FR/CA Découpe grossière en surplus
ES/LA Corte excedente áspero

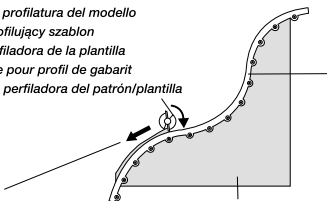


- 3.** **EN** Flexible guide
DE Flexible Führung
FR Guide flexible
NL Flexibele gids
SE Flexibel guide
IT Guida flessibile
PL Elastyczny prowadnik
ES Guía flexible
FR/CA Guide flexible
ES/LA Guía flexible



- EN** Fixing screws
DE Befestigungsschrauben
FR Vis de fixation
NL Bevestigingsschroeven
SE Fästskruvar
IT Viti di fissaggio
PL Śruby mocujące
ES Tornillos de fijación
FR/CA Vis de fixation
ES/LA Tornillos de fijación

- 4.** **EN** Template profiler cutter
DE Schablonenprofilschneider
FR Coupeur de profil de gabarit
NL Sjabloon profilersnijder
SE Mallprofilskårare
IT Fresa per profilatura del modello
PL Frezery profilujący szablon
ES Fresa perfiladora de la plantilla
FR/CA Fraise pour profil de gabarit
ES/LA Fresa perfiladora del patrón/plantilla



- EN** Feed direction
DE Vorschubrichtung
FR Direction d'alimentation
NL Feed richting
SE Matningsriktning
IT Direzione di alimentazione
PL Kierunek podawania
ES Dirección de alimentación
FR/CA Direction d'alimentation
ES/LA Dirección de alimentación

- EN** Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla

- 5.** **EN** Finished template
DE Fertige Vorlage
FR Modèle fini
NL Afgewerkt sjabloon
SE Färdig mall
IT Modello finito
PL Gotowy szablon
ES Plantilla terminada
FR/CA Gabarit fini
ES/LA Patrón/plantilla terminado/a

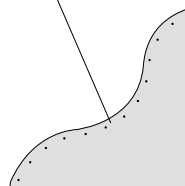
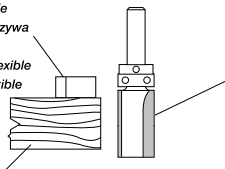


Fig. 2

- EN** Template profiler
DE Vorlage Profiler
FR Modèle Profiler
NL Sjabloon Profiler
SE Mall Profiler
IT Profilatore del modello
PL Frezer szablonujący
ES Perfilador de plantillas
FR/CA Profieur de gabarits
ES/LA Perfilador del patrón/plantilla

- EN** Flexible curve
DE Flexible Kurve
FR Courbe flexible
NL Flexibele curve
SE Flexibel kurva
IT Curva flessibile
PL Elastyczna krzywka
ES Curva flexible
FR/CA Courbe flexible
ES/LA Curva flexible



- EN** Template profiler cutter
DE Schablonenprofilschneider
FR Coupeur de profileur de gabarit
NL Sjabloon profilersnijder
SE Mallprofilskårare
IT Fresa per profilatura del modello
PL Frezer profilujący szablon
ES Fresa perfiladora de la plantilla
FR/CA Fraise pour profil de gabarit
ES/LA Fresa perfiladora del patrón/plantilla

- EN** Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla

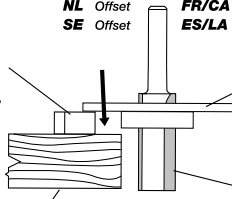
- EN** Guide bush
DE Führungsbuchse
FR Douille de guidage
NL Geleidebus
SE Styrbuske
IT Boccia guida
PL Tuleja prowadząca
ES Casquillo guía
FR/CA Bague de guidage
ES/LA Bujía guía

- EN** Flexible curve
DE Flexible Kurve
FR Courbe flexible
NL Flexibele curve
SE Flexibel kurva
IT Curva flessibile
PL Elastyczna krzywka
ES Curva flexible
FR/CA Courbe flexible
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- EN** Offset
DE Offset
FR Décalage
NL Offset
SE Offset

- IT** Desplazamiento
PL Przesunięcie
ES Desplazamiento
FR/CA Décalage
ES/LA Desplazamiento

- EN** Guide bush
DE Führungsbuchse
FR Douille de guidage
NL Geleidebus
SE Styrbuske
IT Boccia guida
PL Tuleja prowadząca
ES Casquillo guía
FR/CA Bague de guidage
ES/LA Bujía guía



- EN** Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla

- EN** Straight cutter
DE Gerader Cutter
FR Coupe droite
NL Rechte snijder
SE Rak skårare
IT Fresa diritta
PL Wycinak prosty
ES Fresa recta
FR/CA Fraise droite
ES/LA Fresa recta

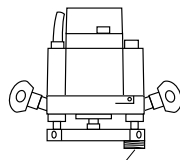
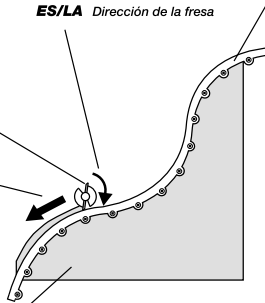
- EN** Cutter
DE Cutter
FR Coupeur
NL Snijder
SE Fräs
IT Fresa
PL Wycinak
ES Fresa
FR/CA Fraise
ES/LA Fresa

- EN** Cutter direction
DE Fräseerrichtung
FR Sens de coupe
NL Snijrichting
SE Skärriktning
IT Direzione della fresa
PL Kierunek wycinaka
ES Dirección de la fresa
FR/CA Sens de la fraise
ES/LA Dirección de la fresa

- EN** Flexible guide
DE Flexible Führung
FR Guide flexible
NL Flexibele gids
SE Flexibel guide
IT Guida flessibile
PL Elastyczny prowadnik
ES Guía flexible
FR/CA Guide flexible
ES/LA Guía flexible

- EN** Feed direction
DE Vorschubrichtung
FR Direction d'alimentation
NL Feed richting
SE Matningsriktning
IT Direzione di alimentazione
PL Kierunek podawania
ES Dirección de alimentación
FR/CA Direction d'alimentation
ES/LA Dirección de alimentación

- EN** Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
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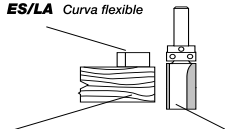
- EN** 8mm anti-tilt shoe
DE 8mm Kippschutzhuh
FR Chaussure anti-inclinaison de 8mm
NL 8mm kantelbare schoen
SE 8mm anti-tilt sko
IT Scarpa antiribaltamento da 8mm
PL But zabezpieczający przed przechyleniem o szerokości 8mm
ES Zapato antivuelco de 8mm
FR/CA Chaussure anti-basculement de 8mm
ES/LA Zapato antivuelco de 8mm

Fig. 3

EN Overhead routing
DE Overhead-Router
FR Routeur aérien
NL Bovenliggende router
SE Overhead router
IT Fresatura aerea
PL Frezowanie górne
ES Enrutamiento aéreo
FR/CA Fraisage en surplomb
ES/LA Fresado aéreo

EN Flexible curve
DE Flexible Kurve
FR Courbe flexible
NL Flexibele curve
SE Flexibel kurva
IT Curva flessibile
PL Elastyczna krzywa
ES Curva flexible
FR/CA Courbe flexible
ES/LA Curva flexible

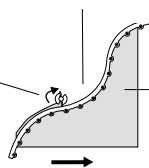
EN Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla



EN Guided template profiler cutter
DE Geführter Schablonenprofiler
FR Coupe-profilleur de gabarit guidé
NL Geleide sjabloon profilersnijder
SE Guidad mallprofilskärare
IT Fresa per profilatore guidato del modello
PL Frezer profilujący szablon z prowadzeniem
ES Fresa perfiladora de plantillas guiada
FR/CA Fraise pour profil de gabarit guidé
ES/LA Fresa perfiladora de patrones/plantillas guiada

EN Cutter direction
DE Fräsrichtung
FR Sens de coupe
NL Snijrichting
SE Skärriktning
IT Direzione della fresa
PL Kierunek wycinaka
ES Dirección de la fresa
FR/CA Sens de la fraise
ES/LA Dirección de la fresa

EN Overhead routing
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FR Routeur aérien
NL Bovenliggende router
SE Overhead router
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ES Enrutamiento aéreo
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ES/LA Fresado aéreo

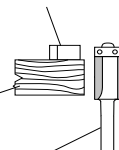


EN Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla

EN Feed direction
DE Vorschubrichtung
FR Direction d'alimentation
NL Feed richting
SE Matningsriktning
IT Direzione di alimentazione
PL Kierunek podawania
ES Dirección de alimentación
FR/CA Direction d'alimentation
ES/LA Dirección de alimentación

EN Router table
DE Routertabelle
FR Table de toupie
NL Router tafel
SE Routerbord
IT Tavolo per fresatrice
PL Stół do frezarki
ES Mesa de enrutador
FR/CA Table de fraisage
ES/LA Mesa de router

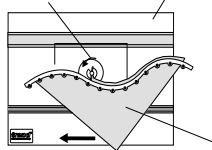
EN Flexible curve
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EN Template
DE Vorlage
FR Modèle
NL Sjabloon
SE Mall
IT Modello
PL Szablon
ES Plantilla
FR/CA Gabarit
ES/LA Patrón/plantilla

EN Guided trimmer cutter
DE Geführter Trimmerschneider
FR Cutter de coupe guidé
NL Geleide trimmerschaar
SE Guidad trimmerklippare
IT Taglio rifilatore guidato
PL Wycinak przycinający z prowadzeniem
ES Cortador recortador guiado
FR/CA Fraise de finition guidée
ES/LA Cortador recortador guiado

EN Cutter direction
DE Fräsrichtung
FR Sens de coupe
NL Snijrichting
SE Skärriktning
IT Direzione della fresa
PL Kierunek wycinaka
ES Dirección de la fresa
FR/CA Sens de la fraise
ES/LA Dirección de la fresa



EN Feed direction
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ES/LA Dirección de alimentación

DE Routertabelle
FR Table de toupie
NL Router tafel
SE Routerbord
IT Tavolo per fresatrice
PL Stół do frezarki
ES Mesa de enrutador
FR/CA Table de fraisage
ES/LA Mesa de router

EN Template
DE Vorlage
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EN – CURV/8

Thank you for purchasing this Trend product, we hope you enjoy many years of creative and productive use.

TECHNICAL DATA

Flexible guide thickness	8mm
Inside radius possible min.	30mm
Outside radius possible min.	35mm
Template material thickness max.	10mm
Fixing screw dia. max.	2.5mm

The following symbols are used throughout this manual:



Denotes risk of personal injury, loss of life or damage to the tool in case of non-observance of the instructions in this manual.



SAFETY: Please read and understand the safety points in these instructions as well as you power tool instructions.

This unit must not be put into service until it has been established that the power tool to be connected to this unit is in compliance with 2006/42/EC (identified by the CE marking on the power tool) or UK Statutory Instruments 2008 No. 1597 – The Supply of Machinery (Safety) Regulation (identified by UKCA marking on the power tool).

INTENDED USE

This mini flexible curve guide is intended to be used with a router with a suitable bearing guided router cutter, or cutter and guide-bush arrangement, to make curved templates up to 10mm thick in wood-based materials such as MDF, plywood and natural timber.

The flexible guide can be used with a hand router or a router held stationary in an overhead stand or router table.

PLEASE KEEP THESE INSTRUCTIONS IN A SAFE PLACE

1. Disconnect power tool attachment from power supply when not in use, before servicing, when making adjustments and when changing accessories such as cutters. Ensure switch is in "off" position and cutter has stopped rotating.
2. Read and understand instructions supplied with power tool, attachment and cutter.
3. Current Personal Protective Equipment (PPE) for eye, ear and respiratory protection must be worn. Keep hands, hair and clothes clear of the cutter.
4. Before each use check cutter is sharp and free from damage. Do not use if cutter is dull, broken or cracked or if any damage is noticeable or suspected.
5. The maximum speed (n_{max}) marked on tool or in

- instructions or on packaging shall not be exceeded. Where stated, the speed range should be adhered to.
6. Insert the shank into the router collet at least all the way to the marked line indicated on the shank. This ensures at least ¾ of the shank length is held in collet. Ensure clamping surfaces are clean.
7. Check all fixing and fastening nuts, bolts and screws on power tool, attachment and cutting tools are correctly assembled, tight and to correct torque setting before use.
8. Ensure all visors, guards and dust extraction is fitted.
9. The direction of routing must always be opposite to the cutter's direction of rotation.
10. Do not switch power tool on with the cutter touching the work piece.
11. Trial cuts should be made in waste material before starting any project.
12. Repair of tools is only allowed according to tool manufacturers instructions.
13. Do not take deep cuts in one pass, take shallow passes to reduce the side load applied to the cutter.
14. User must be competent in using woodworking equipment before using our product.
15. Consider working environment before using tools. Ensure working position is comfortable and component is clamped securely. Keep proper footing and balance at all times.
16. Please see children and visitors away from tools and work area.
17. All tools have a residual risk so must therefore be handled with caution.
18. Only use Trend original spare parts and accessories. If you require further safety advice, technical information, or spare parts, please call Trend Technical Support or visit www.trend-uk.com

ITEMS ENCLOSED & DESCRIPTION OF PARTS

- A. Flexible guide x 1
- B. Screw countersunk 2.5mm x 16mm
Pozi:- for 500mm flexible guide x 18
for 1000mm flexible guide x 36
- C. Instructions x 1

ITEMS REQUIRED

Router with suitable collet or router in router table/ overhead stand with suitable collet fitted

- Power drill
- Screwdriver bit Pozi. No.1
- Bearing guided profiler, or trimmer router cutter, or straight cutter and suitable diameter template guide bush
- Bandsaw, jigsaw, or fretsaw
- Clamps
- Template material
- 8mm thick timber based shoe for hand routing, size 75mm x 30mm
- Pencil
- Handtools

OPERATION



WARNING: Keep proper footing and balance at all times.

WARNING: As templates are made of clear plastic please be aware of possible glare.

WARNING: The material being cut, along with the template/jig will need to be supported and clamped securely. Ensure that the router base will not foul the clamps.

Setting out the Flexible Curve Guide

- The flexible guide should be used to create a template that is then used to make the final component.
- The flexible guide is secured to the template material using the supplied fixing screws. In some instances where the fixing holes are hidden, or not seen on a one off, the flexible guide can be fitted directly to the component. Ensure the fixing screws are sub-flush.
- Mark a line on the template or directly on the underside of a work-piece if the screw holes will be hidden. If possible, make template over-length to allow bearing guided router to lead in easily.
- If the work-piece is natural timber, it is always best to make a template first, since this allows the work-piece to be routed with the grain if a suitable bearing guided cutter is used.
- To avoid accidentally cutting into the flexible guide, it is normally safer to cut off the waste material from the template, before screwing in place.

Cutting off the Excess Material

- Excess material should be rough trimmed leaving a maximum of 3mm for the router to trim off. The excess can be rough-cut on a bandsaw, jigsaw or fretsaw if access allows.

Fixing the Flexible Guide in Place - (Fig. 1)

- Starting at one end, hold flexible guide in place whilst screwing down in first hole position, following marked line. Pilot holes may be needed on some materials.

WARNING: To prevent damage only use 2.5mm diameter fixing screws with the flexible guide.

WARNING: Ensure screw heads do not foul router path.

Hand Held Router Use - (Fig. 2)

- A hand router can be used with a shank mounted bearing guided profiler cutter fitted, or a template guide bush and straight router cutter fitted. The router cutter used must have sufficient cut length to suit material.
- If a guide bush is used, there will be an offset between the cutter diameter and the guide bush diameter, which will need to be allowed for.
- An 8mm thick timber based material spacer shoe should be made and fitted to the underside of the router, this will act as an anti-tilt device. The spacer shoe should be about 75mm long x 30mm wide. Alternatively a waste board of 8mm thick of suitable size can be clamped on the workbench.

Fixed Head Routing Use - (Fig. 3)

When fixed head routing there are two methods that can be used, overhead or inverted. The flexible curve guide should be mounted on top of the template.

For an overhead machine, a shank-mounted template profiler should be used, e.g Ref. 46/902. For an inverted machine (router table) a bearing guided trimmer with bearing on the nose should be used, e.g Ref. T46/0.

Depending on which method is used ensure the feed direction is correct and a lead on pin is used. Please refer to router table/ stand manufacturers instruction manual.

Removing Flexible Guide

After the template has been machined, check that the edge is flush and has been fully trimmed. Remove flexible guide by unscrewing the fixing screws.

Ensure component is placed at a comfortable working height.

The material being cut, along with the template/jig will need to be supported and clamped securely.

Ensure that the router base will not foul the clamps.

Work-piece Routing

Once the flexible guide has been removed, the template can then be used with the work-piece to create the finished shape. The component should be rough trimmed first before routing leaving a maximum overhang of 3mm. The excess can be rough-cut on a bandsaw, jigsaw or fretsaw if access allows.

The template can be secured to the component with screws if this is feasible, or by hot melt glue, or clamped if part of a work holding device, or using double sided tape.

For natural timber, a double bearing guided profiler cutter with bearing mounted on the shank and the nose of the tool, such as Trend ref. 46/501 is recommended.

Turning the material over and adjusting the bearing height accordingly, the work-piece can be routed with the grain at the appropriate sections.



Regularly check knobs, handles and locking nuts are tight.



Consider working environment before using tools. Keep proper footing and balance at all times.

ACCESSORIES

Please use only Trend original accessories.

MAINTENANCE

The accessory has been designed to operate over a long period of time with minimum of maintenance. Continual satisfactory operation depends upon proper tool care and regular cleaning.

Cleaning

- Regularly clean with a soft cloth.

Lubrication

- Your accessory requires no additional lubrication.


Storage

- Store product safely.

ENVIRONMENTAL PROTECTION



Recycle raw materials instead of disposing as waste.

 Packaging should be sorted for environmentally friendly recycling. This product and its accessories at the end of its life should be sorted for environmental-friendly recycling

WARRANTY

This unit carries a manufacturer's warranty in accordance with the conditions on our website www.trend-uk.com

DE - CURV/8

Vielen Dank, dass Sie sich für dieses Produkt von Trend entschieden haben. Bitte beachten Sie diese Bedienungsanleitung. Nur so wird eine dauerhafte Leistung sichergestellt.

TECHNISCHE DATEN

Dicke der flexiblen Führung	8mm
Möglicher Innenradius min.	30mm
Möglicher Außenradius min.	35mm
Materialstärke der Schablone max.	10mm
Befestigungsschraube Ø max.	2.5mm

In diesem Handbuch werden die folgenden Symbole verwendet:



Informationen hierzu finden Sie in der Bedienungsanleitung Ihres Elektrowerkzeugs



SICHERHEIT: Bezeichnet die Gefahr von Personenschäden, Lebensgefahr oder Beschädigung des Werkzeugs bei Nichtbeachtung der Anweisungen in diesem Handbuch.

Dieses Gerät darf erst in Betrieb genommen werden, wenn festgestellt wurde, dass das an dieses Gerät anzuschließende Elektrowerkzeug der Richtlinie 2006/42 / EG (gekennzeichnet durch die CE-Kennzeichnung am Elektrowerkzeug) entspricht.

VERWENDUNGSZWECK

Diese flexible Mini-Kurvenführung ist zur Verwendung mit einer Oberfräse mit einem geeigneten lagergeführten Fräser oder einer Fräser- und Führungsbuchsenanordnung zur Herstellung von gekrümmten Schablonen bis zu 10 mm Dicke für Holzwerkstoffe wie MDF, Sperrholz und Naturholz vorgesehen.

Die flexible Führung kann mit einem Handfräser oder einer Oberfräse verwendet werden, die stationär in einem Ständer oder Frästisch gehalten wird.

BITTE BEWAHREN SIE DIESE ANLEITUNG GUT AUF

1. Trennen Sie das Elektrowerkzeug und Vorsatzgerät von der Stromversorgung, wenn sie nicht in Gebrauch sind, vor Instandhaltungsarbeiten, wenn Sie Veränderungen vornehmen und wenn Sie Zubehör wie Schneidwerkzeuge austauschen. Stellen Sie sicher, dass der Schalter in der Position Off/Aus ist und sich das Schneidwerkzeug nicht mehr bewegt.
2. Lesen Sie die mit dem Elektrowerkzeug, Vorsatzgerät und Schneidwerkzeug gelieferten Bedienungsanleitungen sorgfältig durch.
3. Persönliche Schutzausrüstung (PSA) für Augen, Ohren und Atemwege muss getragen werden. Halten Sie Hände, Haare und Kleidung vom Schneidwerkzeug fern.
4. Prüfen Sie das Schneidwerkzeug vor jedem Gebrauch auf Beschädigungen und Schärfe. Verwenden Sie niemals stumpfes, abgebrochenes